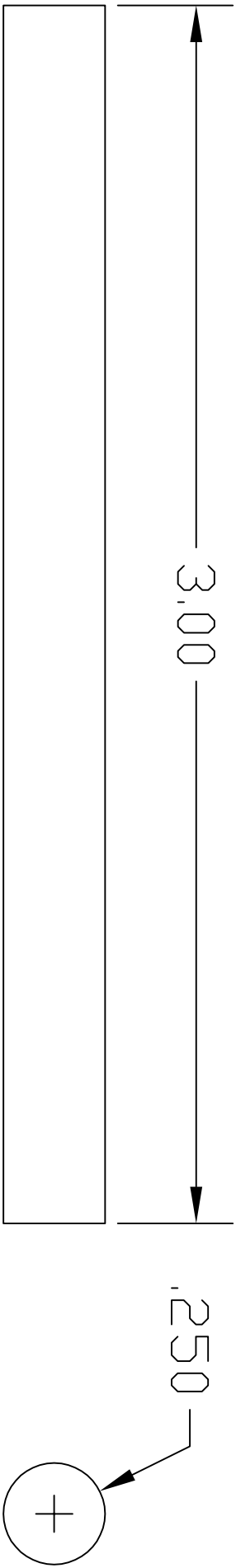


1. Cutoff 3.03 Lg
2. Face to length
3. Deburr
4. Assemble - Swage ends 1/4" lg



TYPICAL  
 SWAGE BOTH  
 ENDS AFTER  
 ASSEMBLY

.25

TOLERANCE BLOCK  
 FRACTIONAL: +/- 1/64  
 TWO PLACE: +/- .010  
 THREE PLACE: +/- .005  
 FOUR PLACE: +/- .0005  
 ANGLES: +/- 1 deg.

South Adams Area 18 Precision Machine Technology		C-CLAMP	
T-Handle			
MAT'L.	SIZE	CHECKED BY:	DWG BY:
1018 CR		J. DAILEY	
1/4" RD	SCALE	PART NO.:	SHEET
		PMT1-2d	
			REV