South Adams / Area 18 Machine Trades

Compressed Air Dragster Rules

Dragster Rules / Guidelines:

- 1. Must be a reciprocating type compressed air driven motor
 - a. NO Turbines, vane motors or impact type air motors allowed
- 2. Must be direct drive no gear train or pulleys
- 3. Drive wheels
 - a. May have as many drive wheels as desired
 - b. Must be metal
 - c. May be knuled, grooved or otherwise textured for traction
 - d. Must not be able to cut skin (running or not running)
- 4. Non-Drive wheels may have a rubber "tire"
- 5. Must have a 5/16-24 tapped hole .5 deep for air fitting to be attached in the top of the dragster
- 6. Maximum air inlet inside diameter = .09375 (3/32)"
 - a. Limit 1 inlet from blow gun to car
- 7. Maximum Length: 8.000"
- 8. Maximum Height: 2.500"
- 9. Maximum Width: 3.5"
- 10. Maximum Weight: 24 oz (1.5 pounds)
- 11. Any residue or lost components left on track during race will result in a disqualification

Race Rules / Guidelines:

- 1. Track surface will be made of plywood with no coating of any kind
- 2. Track will be two lanes approximately 5" wide (each)
- 3. Track guardrails will be 2.5" tall on each side of each track
- 4. Track will be a total of 8 feet long
- 5. Starting line will be 8.5" from end of board
- 6. Finish line will be the end of the track with a cushioned wall for the stop
- 7. Approximate length of track will be 7 feet.
- 8. Air Supply
 - a. 40 PSI (Dry Air)
 - b. Each competitor will have a pistol grip air blow gun to control their car
 - i. Harbor Freight part number: 68260
 - c. Air hose between blow gun and car = 1/8"
 - d. Air hose from air supply to blow gun = 1/4"
- 9. Standard "bracket" will be used to decide winner
- 10. First student completed with a working dragster will be eligible for a "by" if needed
- 11. Bracket will be set by the date the student is completed with their project
 - a. Example: First student done will race first round with last student done

Student's Minimum Machining Requirements:

- 1. Machine block square and parallel within .001 T.I.R.
- 2. Machine TWO (2) angles within .001 / 1" T.I.R.
- 3. Drill and ream with Lathe (Diameter +/- .0005)
- 4. Drill and Ream with Milling Machine (Diameter and Position +/- .0005)
- 5. Mill rectangle pocket with Manual Mill +/-.005
- 6. Turn I.D. and O.D. concentric within .001 T.I.R.
- 7. Turn tapered bore to specified dimensions, diameter and depth +/-.010
- 8. Drill and tap to depth with lathe and mill

