

```
%  
(CNC PROGRAMMING TRIG - TOOLPATH, O1001)  
(S. ADAMS, 1-30-06)  
(X,Y ZERO BOTTOM RIGHT CORNER)  
(Z ZERO TOP OF PART)  
G17 G20 G40 G49 G80 G90  
T01 M06  
M03 S480  
G00 X0.500 Y-0.500  
G43 Z0.1 H01  
M8  
G01 Z-0.25 F1.4  
G41 X0.0 Y0.0 D01  
G01 X-0.500 Y0.0  
G01 X-2.7929  
G02 X-3.1463 Y0.8536 I0 J0.5 (OR G02 X-3.1463 Y.8536 R.5)  
G01 X-1.4912 Y2.5087  
G02 X-0.3864 Y2.4605 I0.5303 J-0.5303 (OR G02 X-0.3864 Y2.4605 R.75)  
G01 X0 Y2.  
Y0.75  
X-0.5 Y0  
G00 X-1.000 Y-.500  
G00 Z0.1  
G28 Z0.0  
G28 X0.0 Y0.0  
X0 Y0  
M09  
M05  
M30  
%
```